

Glazing profiles

Our Delivery & Manufacturing Program includes glazing profiles for a window pane thickness from 2,5 to 14 mm. For a professional assembly you will need the corresponding filler section, as well as the assembly tool (tool set article reference # H1 000)

In case you can't find any suitable profile for your application, we are able to design a custom profile from a drawing or a sample to suit your application.

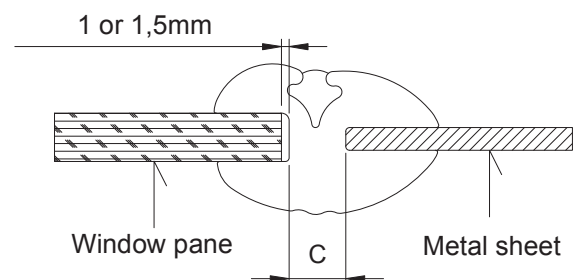


Vulcanized frames and rings

Upon request we are able to provide closed frames and rings. Our manufacturing is equipped with a variety of vulcanizing tools in order to produce finished products. Small quantities can also be produced on short notice.

Calculation of window pane dimensions

1. Core thickness „C“ up to 7mm
Sheet metal opening - 2 x „C“ - 2 x 1 mm
2. Core thickness „C“ > 7mm
Sheet metal opening - 2 x „C“ - 2 x 1,5 mm

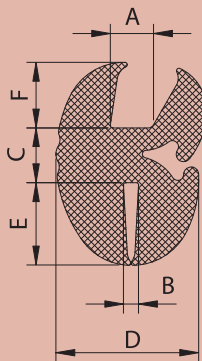


Calculation of window pane dimensions

3. Core thickness „C“ up to 7mm
Sheet metal opening + 2 x „C“ + 2 x 1 mm
4. Core thickness „C“ over 7mm
Sheet metal opening + 2 x „C“ + 2 x 1,5mm

Glazing profiles (EPDM)

Design	Article reference	Dimension [mm]						Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler	Minimum order
		A	B	C	D	E	F					
	B1 134*	2.5	1.5	7	16	7	7	80	300	15	3	2100
	B2 164*	2.5	3	7	17.9	10.5	11.5	100	360	17	3	1275
	B2 133*	2.5	4.5	7	17.8	10.5	11.5	100	340	32	3	2016
	B1 112	3	1	4	11.6	4.5	6	35	145	20	2	20
	B1 142	3	2	4	10.2	3	3	20	95	50	1	50
	B1 115	4	1.5	4	13.6	5	6	35	165	6x25	2	25
	B1 118	4	1.5	7	16	7	7	80	270	20	3	20
	B1 107	4	2	7.3	18	11	8.7	100	405	15	3	15
	B1 121	4	3	4	12.6	5	6	35	150	25	2	25
	B1 122	4	3	7	16	7	7	80	230	20	3	20
	B2 122 (NBR)*	4	3	7	16	7	7	80	230	20	3	1000
	B1 181*	4	3	7.5	19.5	12.5	9.5	100	430	20	3	1020
	B1 102	4.5	5	7	16	7	7	80	300	20	3	20
	B1 110	5	2	5	15	6	6	100	350	50	3	50
	B1 113	5	2	7.5	19	12.5	9.5	100	410	15	3	15
	B1 127	5	3	7	19	8	8	90	345	20	3	20
	B1 114	5	3	7.5	19	12.5	9.5	100	460	15	3	15
	B1 123	5	5	7	18.4	9	8	90	360	20	3	20
	B1 119	5.5	2	7.3	19	11	8.7	100	400	15	3	15
	B2 173*	5.5	3.5	6	19	10	10	100	400	50	3	2500
	B1 106	6	1.5	7.5	19	12.5	9.5	100	400	15	3	15
	B1 120	6	2.5	7	19	8	8	90	350	20	3	20
	B1 124*	6	3	7.5	19	12.5	9.5	100	410	15	3	1125
	B1 125	6	4	7.5	19	12.5	9.5	100	390	15	3	15
	B1 103	6	6	8.5	19	9.5	9	100	435	15	3	15
	B1 159	7	3	7	20.5	12	8.5	100	415	50	3	50
	B1 139	8	3	7.5	22	12.5	9.5	120	600	15	3	15
	B1 108	8	4	8.5	25	12.5	10	100	620	15	3	15
	B1 148*	10	3	7.5	23	12.5	9.5	120	600	15	3	1020
	B1 104	10	6	7.5	24	12.5	9.5	100	570	15	3	15
	B2 130	14	4	11	29	11	12	100	950	14.5	3	14,5



Filler profiles

Design	Filler	Article reference	Dimension [mm]		Material	Colour	Weight [g/m]	Sales Unit [m]	Minimum order
			H	B					
	1	C1 200	5.5	4.5	EPDM	black	18	50	50
	2	C1 201	7.0	6.0	EPDM	black	28	50	50
	3	C1 202	9.5	7.5	EPDM	black	50	50	50
	3	C1 250	9.5	7.5	PVC	black	40	100	100
	3	C1 251	9.5	7.5	PVC	ivory	40	100	100
	3	C1 252	9.5	7.5	PVC	silver	40	100	100
	3	C1 253*	9.5	7.5	PVC	red	40	100	100

Glazing profiles

Design	Article reference	Bending radius [mm]	Weight [g/m]	Sales unit [m]	Filler	Minimum order
	B1 117	100	430	15	3	15
	B2 149*	100	380	15	3	2100
	B2 144	100	440	25	3	25
	B1 155	100	520	18	3	18

*Upon request - delivery time minimum 5-6 weeks, other profiles on stock, subject to being unsold.
 Other colours and materials upon request - Design modifications reserved